UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/530,772	04/07/2005	Douglas McBain	OMNZ 2 00011 US	9969
27885 Fay Sharpe LLF	7590 01/23/200 •	EXAMINER		
1228 Euclid Av	enue, 5th Floor	LEE, EDMUND H		
The Halle Build Cleveland, OH			ART UNIT	PAPER NUMBER
			1791	
			MAIL DATE	DELIVERY MODE
			01/23/2009	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

		Application No.	Applicant(s)				
		10/530,772	MCBAIN ET AL.				
	Office Action Summary	Examiner	Art Unit				
		EDMUND H. LEE	1791				
Period fo	The MAILING DATE of this communication or Reply	appears on the cover sheet	with the correspondence address				
A SHO WHIC - Exter after - If NO - Failur Any r	ORTENED STATUTORY PERIOD FOR RECHEVER IS LONGER, FROM THE MAILING asions of time may be available under the provisions of 37 CF SIX (6) MONTHS from the mailing date of this communication period for reply is specified above, the maximum statutory pere to reply within the set or extended period for reply will, by steply received by the Office later than three months after the next patent term adjustment. See 37 CFR 1.704(b).	G DATE OF THIS COMMUN R 1.136(a). In no event, however, may a n. eriod will apply and will expire SIX (6) MO tatute, cause the application to become	IICATION. a reply be timely filed DNTHS from the mailing date of this communic ABANDONED (35 U.S.C. § 133).				
Status							
	Responsive to communication(s) filed on $\underline{0}$	13 November 2008					
'=	• • • • • • • • • • • • • • • • • • • •	This action is non-final.					
′=	Since this application is in condition for allo		itters prosecution as to the meri	ts is			
ا ال	closed in accordance with the practice und	·	•	10 10			
Dienoeiti	on of Claims	or Expanse gaayre, 1000 C.	2. 11, 100 0.0. 210.				
-		lina in the enable of					
•	Claim(s) <u>1-10,12-18 and 20-23</u> is/are pending in the application.						
	4a) Of the above claim(s) <u>10 and 15-17</u> is/a	are withdrawn from considera	ation.				
′=	5) Claim(s) is/are allowed.						
· ·	Claim(s) <u>1-9,12-14,18 and 20-23</u> is/are reje	ectea.					
·	Claim(s) is/are objected to.	ad/or alaction requirement					
اـــا(٥	Claim(s) are subject to restriction ar	id/or election requirement.					
Applicati	on Papers						
9)☐ The specification is objected to by the Examiner.							
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.							
	Applicant may not request that any objection to	the drawing(s) be held in abeya	ance. See 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11) 🔲	11)☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority u	ınder 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 							
2) Notic 3) Inforr	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948 nation Disclosure Statement(s) (PTO/SB/08) r No(s)/Mail Date <u>4/7/05,2/2/06</u> .) Paper No	v Summary (PTO-413) o(s)/Mail Date f Informal Patent Application 				

Application/Control Number: 10/530,772 Page 2

Art Unit: 1791

DETAILED ACTION

1. Claims 10 and 15-17 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected invention, there being no allowable generic or linking claim. Election was made **without** traverse in the reply filed on 11/3/08.

- 2. Applicant's election without traverse of claims 1-9,12-14,18, and 20-23 in the reply filed on 11/3/08 is acknowledged.
- 3. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. A nonstatutory obviousness-type double patenting rejection is appropriate where the conflicting claims are not identical, but at least one examined application claim is not patentably distinct from the reference claim(s) because the examined application claim is either anticipated by, or would have been obvious over, the reference claim(s). See, e.g., *In re Berg*, 140 F.3d 1428, 46 USPQ2d 1226 (Fed. Cir. 1998); *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) or 1.321(d) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent either is shown to be commonly owned with this application, or claims an invention made as a result of activities undertaken within the scope of a joint research agreement.

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

4. Claim 1 is provisionally rejected on the ground of nonstatutory obviousness-type double patenting as being unpatentable over claim 4 of copending Application No. 10/534264. Although the conflicting claims are not identical, they are not patentably distinct from each other because claim 4 of '264 encompasses the instant claim 1.

Application/Control Number: 10/530,772 Page 3

Art Unit: 1791

This is a <u>provisional</u> obviousness-type double patenting rejection because the conflicting claims have not in fact been patented.

5. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 6. Claims 1,2,3,5,6,7,8,18, and 20 are rejected under 35 U.S.C. 102(b) as being anticipated by Yonemochi et al (USPN 6180043). Yonemochi et al teach the claimed process as evidenced at col 3, ln 17-52; col 4ln 49-col 5, ln 55; examples; and figs 1-3The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 7. Claims 4,9, 12-14 and 21-23 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yonemochi et al (USPN 6180043). The above teachings of Yonemochi et al are incorporated hereinafter. In regard to claim 4, Yonemochi et al teach all of the claimed limitations except providing sensors between the mold members that define the mold cavity. The exact placement of sensors is a mere obvious matter of choice dependent on the mold equipment availability and of little patentable consequence to the claimed process since it is not a manipulative feature or step of the claimed process. Further, the claimed placement of the sensors is well-known in the

Application/Control Number: 10/530,772

Art Unit: 1791

molding art as an effective position to retrieve accurate data. Thus, it would have been obvious to one of ordinary skill in the art at the time the invention was made to position the sensors of Yonemochi et al between the mold members of Yonemochi et al in order to retrieve accurate data. In regard to claim 9, such is well-known in the molding art in order to reduce cycle time without compromising quality of the molded article. Thus, it would have been obvious to one of ordinary skill in the art at the time the invention was made to inject the molding material of Yonemochi et al when the desired mold cavity temperature is achieved in order to reduce cycle time without compromising quality of the molded article. In regard to claims 12-14 and 21-23, such are conventional steps and procedures for quality control of a molding process. Thus, it would have been obvious to one of ordinary skill in the art at the time the invention was made to incorporate the claimed limitations into the process of Yonemochi et al in order to efficiently control and monitor the quality of the molded articles of Yonemochi et al.

Page 4

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to EDMUND H. LEE whose telephone number is 571.272.1204. The examiner can normally be reached on MONDAY-THURSDAY FROM 9AM-4PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Yogendra Gupta can be reached on 571.272.1316. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Application/Control Number: 10/530,772 Page 5

Art Unit: 1791

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

EDMUND H. LEE Primary Examiner Art Unit 1791

EHL

/EDMUND H. LEE/

Primary Examiner, Art Unit 1791